

BioLevitator

Cell Culture Handbook



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1 INTRODUCTION

1.1 Introducing the BioLevitator

The BioLevitator (Figure 1) is a bench-top incubator and bioreactor hybrid capable of handling four independent and high density cell cultures. It eliminates peripheral instruments such as incubators and centrifuges, and minimizes manual handling. The BioLevitator utilizes the magnetic Global Eukaryotic Microcarrier (GEM) technology from Global Cell Solutions and integrates the relevance of 3D cell culture with the convenience of microcarrier culture.

Why the BioLevitator?

The BioLevitator is a scalable cell culture system that integrates 3D cell culture into a streamlined culture process. As a walkaway bench-top device, the BioLevitator allows the user to focus on value-added research and discovery rather than cell culture.

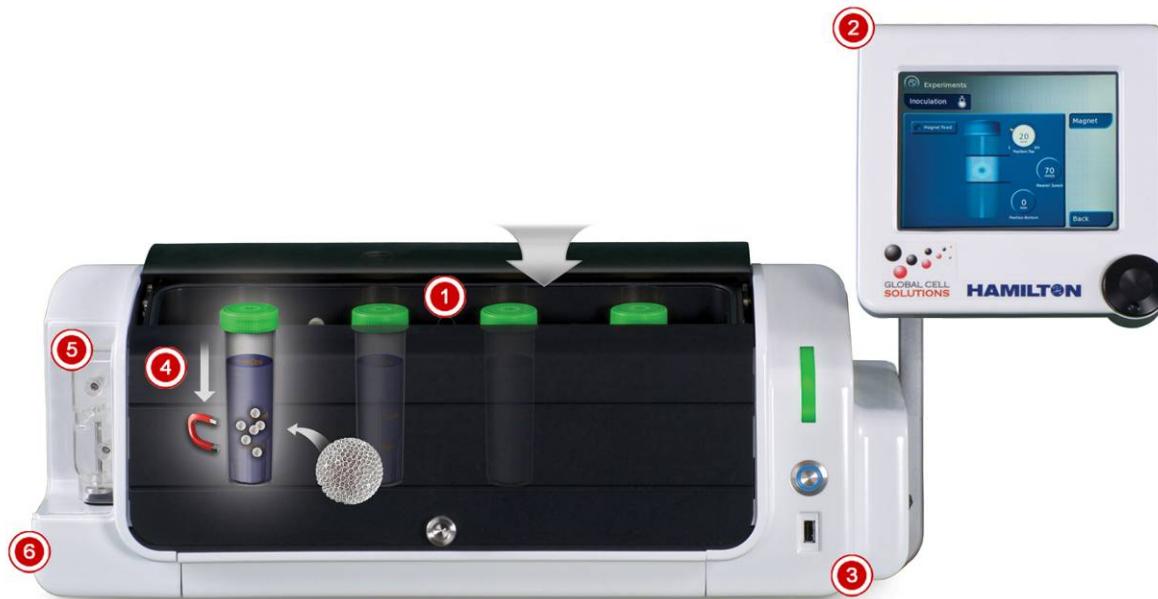


Figure 1: The BioLevitator and key features



Precise Environmental Control

The compact incubator chamber monitors and maintains CO₂ and temperature during cell expansion. On screen graphs track temperature, CO₂, and pH (optional).



Touch & Go

Maintain four unique cultures at the touch of a button. The touch-screen interface provides users with intuitive and easy to program cell culture workflow. In addition, the ergonomic click-wheel allows quick navigation.



Data Logging

Complete culture reports, including metrics such as temperature, CO₂, and pH are generated and saved at the end of each culture experiment. The culture reports can be easily transferred via USB stick from the BioLevitator to the PC.



Control of the GEM

Rotation of the LeviTube gently maintains the cells on the GEM in suspension and ensures optimal access to nutrients. Magnets integrated in the BioLevitator are used to pellet the cells for media exchange and cell harvesting.



Convection Channel

The convection channel with integrated fan is designed to maintain a homogeneous environment within the cell culture chamber. It is located on the left side of the instrument and can be easily replaced to limit contamination of the system.



CO₂ Control

Integrated with a compact laboratory-grade controller, the BioLevitator ensures proper delivery of CO₂. A sampling port on the top cover is available to monitor the chamber environment using a laboratory CO₂ analyser.

1.2 Introducing the GEM

The Global Eukaryotic Microcarrier (GEM) is a pipette-able and paramagnetic microcarrier for the culture of adhesion-dependent cell lines (Figure 2). Composed of an alginate core embedded with paramagnetic particles and coated with covalently bound adhesion molecules, the GEM is also an ideal matrix for three-dimensional biology.

The GEM is available with 7 different coatings:

- gelatin
- collagen I
- collagen IV
- fibronectin
- poly-D-lysine
- laminin
- basement membrane

Why the GEM?

The GEM is designed to provide an optimal cell culture surface for your preferred cell line while providing a vehicle for cell transfer through the drug discovery process. The GEM substrate supports high-density cell cultures in the BioLevitator. As a magnetic microcarrier, the GEM can be controlled during media change, harvesting, or assay washes.

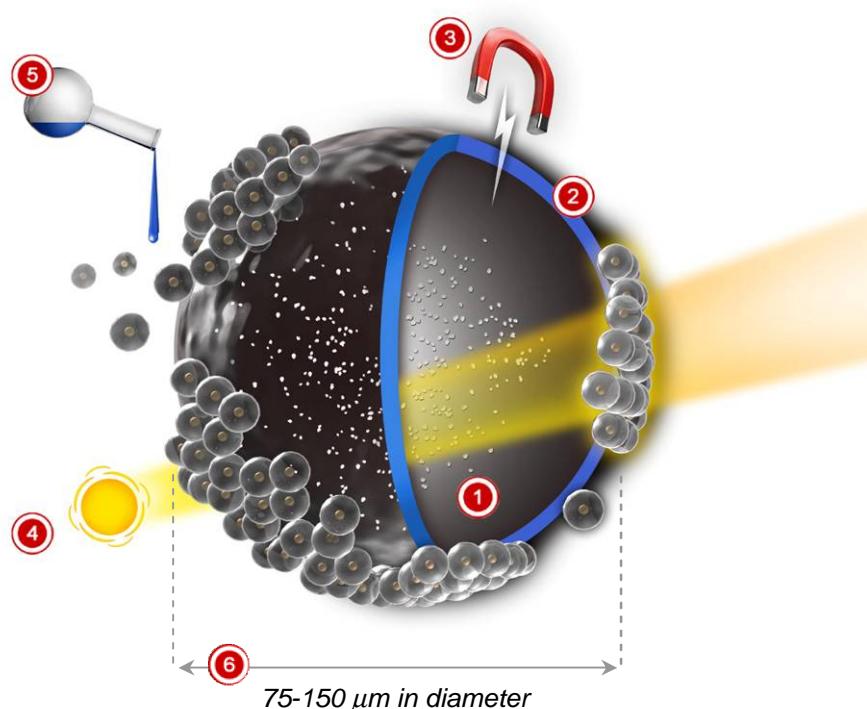
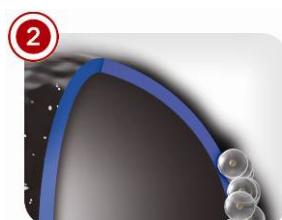


Figure 2: The GEM and key features



Alginate Core

Alginate is an unbranched polysaccharide which gels in the presence of divalent cations, such as calcium. The GEM core is composed of a dense alginate hydrogel that allows for the exchange of ions and small molecules.



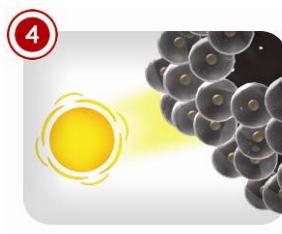
Protein Coating

A thin covalently bound coat of gelatin surrounds the alginate core of the GEM. This gelatin coat can also be modified with the addition of collagen I, collagen IV, fibronectin, laminin, poly-D-lysine or reconstituted basement membrane.



Paramagnetic Particles

Dispersed in the alginate core are small paramagnetic particles that serve to simplify culture manipulations and allow for automated cell culture. Cells on the GEM are easily handled during media change, harvesting, and assay washes.



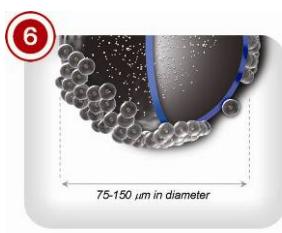
Assay on GEM

The alginate GEM core is optically clear and non-autofluorescent. Absorbance, luminescence and fluorescence assays are easily performed with cells still attached to the GEM. Cells can also be transfected and cryopreserved directly on the bead.



Easy Cell Harvesting

Although it is recommended to keep cells on the GEM for most applications, some assays require a cell suspension. Short incubation with Accutase simply dissociates cells from the GEM leaving the alginate core intact. Trypsin with EDTA solubilizes the GEM.



Pipette-able Microcarrier

The GEM has a diameter of 75 - 150 μm and is easily pipette-able. As a pipette-able microcarrier, the GEM enables sampling, dispensing and transfer of cells without prior trypsinization.

1.3 Culturing Cells in the BioLevitator

Cell culture in the BioLevitator, as with all cultures, consists of three phases: 1) inoculation, 2) culture, and 3) harvesting (Table 1).

Phase	Symbol	Description
Inoculation	⬇️	Loading of cells on the GEM substrate
Culture	▬▬▬	Expansion of cells on the GEM substrate
Harvesting	⬆️	Dissociation of the cells from the GEM

Table 1: The three phases of cell culture in the BioLevitator.

1.3.1 Inoculation

During the inoculation phase, cells attach to the GEM in three phases (Figure 3). First, rounded cells make contact with the GEM (*adsorption*). Cells then flatten on the side of contact and appear bell shaped (*attachment*). Finally, cells completely flatten down on the GEM, which supports normal cellular processes including growth (*settling*).

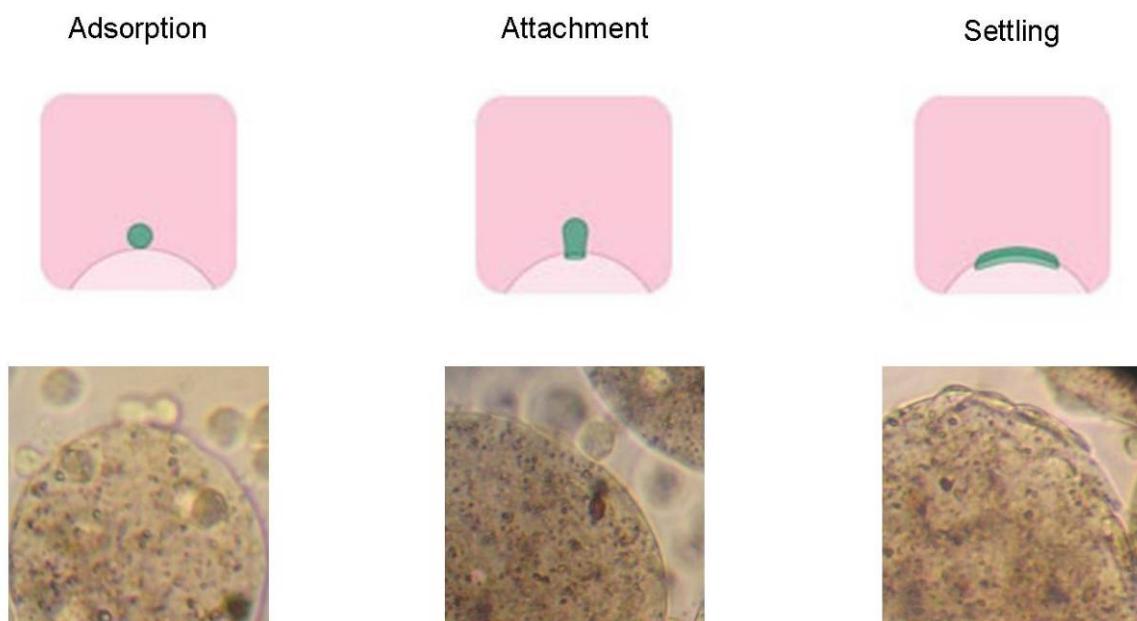


Figure 3: The three phases of cell attachment to the GEM during the inoculation phase, illustrated with pictures of CHO cells.

A successful inoculation will produce an even distribution of adhered cells across the entire GEM population, ensuring all the surface area available is utilized for

expansion. Four critical variables need to be optimized to create a successful inoculation: 1) GEM type, 2) cell to GEM ratio, 3) agitation during inoculation, and 4) media type and volume.

GEM Type

The GEM exists with 7 different surface protein coatings. Different cells will show specificity for attachment to particular surfaces. The surface(s) promoting most attachment and growth can be easily identified in a binding assay, for example using the Adhesion Assay Kit (p/n GKT-5001).

Cell to GEM Ratio

Standard protocols inoculate 0.5 - 2 mL GEM with $2 - 6 \times 10^6$ cells/mL GEM in 10 mL medium. The cells used for inoculation should be in logarithmic growth to limit initial lag phase. The inoculum should be a single cell suspension that is free of aggregates, which will cause heterogeneity.

Agitation during Inoculation

The BioLevitator provides a precise digital control of the agitation parameters during inoculation (Table 2). The *Rotation period*, *Rotation pause*, and *Rotation speed* describe the basic movement of the LeviTube. The *Agitation period* and *Agitation pause* are specific to the inoculation of cells requiring intermittent agitation.

Parameter	Definition	Usual range
<i>Rotation period</i>	Rotation time in one direction	1 - 3 sec
<i>Rotation pause</i>	Pause between two rotation periods	0 sec
<i>Rotation speed</i>	Rotation speed during rotation period	50 - 100 rpm
<i>Agitation period</i>	Agitation time for intermittent inoculation protocols	1 - 2 min
<i>Agitation pause</i>	Agitation pause for intermittent inoculation protocols ¹	0 - 60 min
<i>Protocol duration</i>	Time required for efficient loading of the GEM	4 - 24 hours

Table 2: Inoculation parameters: definition and common range. [1] Some cells, e.g. fibroblasts, may require a constant agitation. The agitation pause is then set at 0 min.

Agitation will ensure a homogenous inoculation and prevent clumping. Most cell types however do not inoculate under constant agitation but require intermittent agitation with an *Agitation pause* lasting 10 - 60 min. Increasing the *Agitation pause* will enhance cell loading whereas decreasing the *Agitation pause* will prevent clumping during inoculation. Observing the rate at which cells adhere to the GEM and therefore the *Protocol duration* can be done in a multi-well plate. Ideally, this occurs concurrently to identifying the ideal GEM type.

Medium Type and Volume

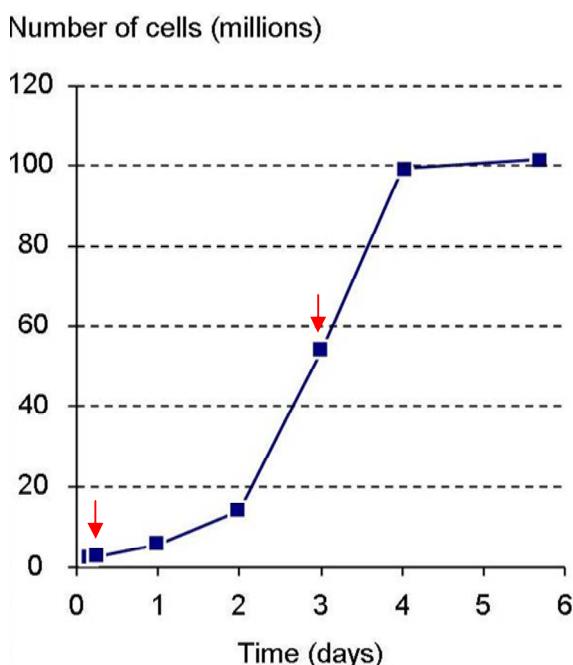
A variety of different media can be used for culture in the BioLevitator. A good starting point is to use a medium which supports the growth of a particular cell type in other systems. A richer medium such as DMEM/F12 may be needed for the initial stages of the culture, especially when cell densities are low. The use of higher serum concentration (10 - 20% serum) can increase cell viability during inoculation and loading to the GEM. The addition of medium supplements such as non-essential amino acids may also improve loading and growth in the beginning of the culture. Attachment efficiency is usually enhanced when cells are inoculated in a reduced volume. Cells have a greater chance of coming into contact with a GEM, and the conditioning effects on the medium are greater. Inoculation in the BioLevitator usually takes place in a 10 mL volume.

1.3.2 Culture

Expanding the culture is easily accomplished following a successful inoculation. As with traditional culture, the media and its components must be maintained to ensure steady growth and good yields. Concurrently, rotation speed may be increased to maintain the GEM in suspension and reduce clumping. A successful expansion requires addition of medium, regular medium changes, and monitoring for clumping.

Addition of Medium

The usual procedure is to fill up medium to 50 mL, the maximal culture volume of the LeviTube, after inoculation (Figure 4). A progressive scheme for medium addition may be developed, if a particular cell type is sensitive to osmotic shock and tend to fall from the GEM upon medium addition.



Replenishment scheme ¹		
Time	6 hours	day 3
Volume	40 mL	40 mL
Type	addition	change

[1] May vary depending on the cell type or the inoculation and culture conditions.

Figure 4: Example medium replenishment for the culture of CHO cells. 4 million CHO cells were inoculated on 1 mL GEM in 10 mL DMEM/F12 with 10% FCS. At the end of the inoculation (6 hours), 40 mL medium was added. On day 3, 40 mL medium was changed.

Medium Change

Careful medium replenishment can directly impact the yields achieved at the end of the culture. Media change has 3 functions: 1) replacing nutrients depleted during the culture, 2) removing metabolic products which inhibit growth, and 3) help control pH. The frequency of media replenishment and the volume to be changed depend on the cell type, the cell density, and the culture medium. A typical procedure is to start with replenishing 50 - 80% of the medium volume every 3 days (Figure 4).

Monitoring of the Culture

During the protocol optimization phase, daily monitoring of the culture is common practice. Monitoring includes microscopic observation of cells on the GEM (Figure 5) and cell counting. Hoechst stain facilitates the observation of cells on the GEM.

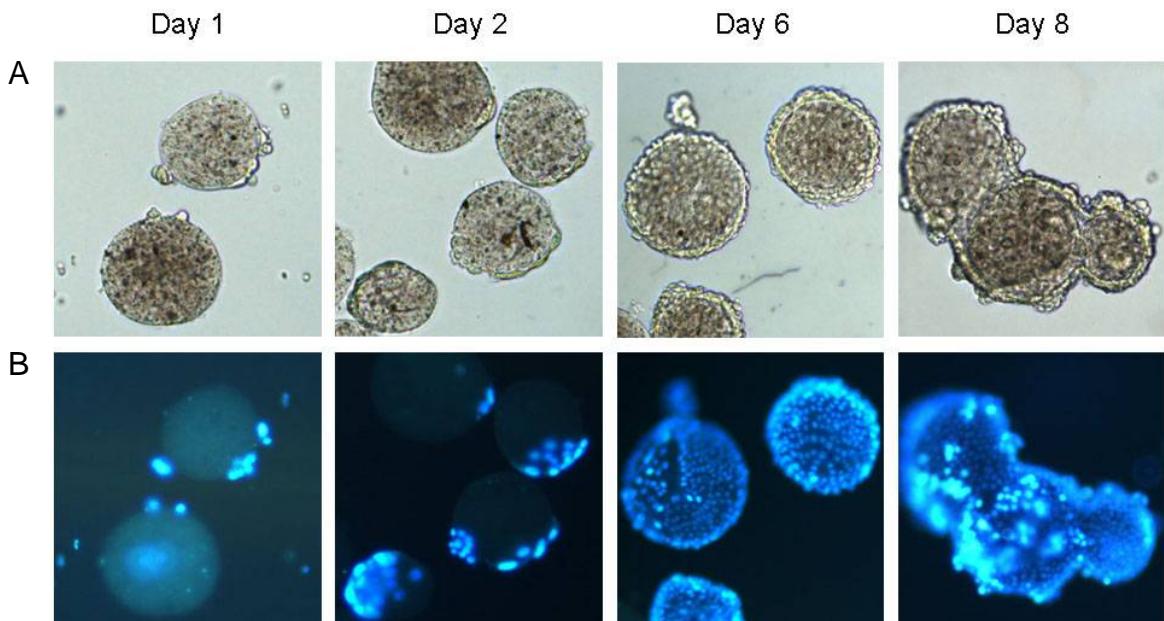


Figure 5: Microscopic monitoring of the culture of MDBK in the BioLevitator. Cells were observed under microscope (A) and after Hoechst staining (B).

1.3.3 Harvesting

Keeping cells on the GEM is the ideal method for most applications and assays including viral transduction, cryopreservation, or fluorescent cell-based assays. However, some assays (e.g. flow cytometry) may require cells in suspension. In which case, standard harvesting methods including Trypsin with EDTA or Accutase can be used. Since the alginate core uses calcium ions to gel, in the presence of Trypsin with EDTA the GEM dissolves. Left behind are the cells in suspension and a small number of para-magnetic particles which can be removed with the Cube Magnet.

2 PROTOCOLS

2.1 Protocol 1: Preparation of the GEM

The preparation of the GEM consists essentially in a wash step to remove the storage buffer and allow the GEM substrate to equilibrate with the culture medium. Omitting this step may lead to sub-optimal loading of the cells to the GEM.

Materials

- GEM Supply Kit
- Cube Magnet
- Complete cell culture medium
- Pipettor and sterile tips

Procedure

1. Hold a 2 mL-vial of GEM over the Cube Magnet to immobilize the GEM (Figure 6).



Figure 6: GEM immobilization using the Cube Magnet.

2. Carefully aspirate off the storage buffer, and discard.
3. Away from the Cube Magnet, add 1 mL of culture medium and use a pipette to mix the slurry.
4. Place the vial back on the Cube Magnet to sediment the GEM and aspirate off the supernatant and add 1 mL of culture media.

Note: Store the pre-washed GEM at 4°C for up to 1 month.

2.2 Protocol 2: Loading Assay in 24-Well Format

The loading assay described below is a qualitative analysis of the adhesion of cells to the GEM and a useful tool to:

- identify the optimal GEM type for loading and growth of a particular cell type
- estimate the time required for optimal loading
- determine the medium requirements (e.g. serum concentration) for loading of a particular cell type to the GEM

Materials

- GEM Supply Kit
- Cube Magnet
- 1 - 3 $\times 10^5$ cells in exponential growth phase
- Complete cell culture medium
- Pipettor and sterile tips
- Serological pipettes
- Conical tubes

Procedure

1. Determine the conditions to be tested and calculate the amount of starting material required.

Use the Table 3 to determine the amounts of starting materials required.

Amounts per well of a 24-well plate	
GEM	50 μL
Cells	1 - 3 $\times 10^5$
Culture medium (final)	1 mL

Table 3: Suggested amounts of starting material per well of a 24-well plate.

2. Wash the GEM once with media to remove the storage buffer (2.5 mM CaCl₂, 10 mM Hepes).

Refer to Protocol 1 for the detailed procedure.

3. Per well of a 24-well plate, pipet 450 μL medium and add 50 μL pre-washed GEM.

4. Place the plate in the cell culture incubator during the preparation of the cell suspension.

5. Per well of a 24-well plate, prepare a single cell suspension containing 1 – 3 $\times 10^5$ cells in 500 μL medium and transfer the inoculum to the GEM / medium preparation in the plate.

Use a single cell suspension for inoculation. Cell aggregates lead to heterogeneous loading.

- 6. Shake the plate gently and place it in the cell culture incubator.**
- 7. Monitor cell loading to the GEM every 2 hours and cell growth after 24 - 48 hours.**

Refer to Figure 3 to identify the different stages of loading. Note the conditions required for good attachment (settling): the GEM type, any changes to the medium requirements as well as the time for good loading to occur.

2.3 Protocol 3: Inoculation and Culturing Cells on GEM in the BioLevitator

Materials

- BioLevitator One Month Supply Kit (includes GEM and LeviTubes)
- Cube Magnet
- BioLevitator
- 2 – 6 $\times 10^6$ cells in exponential growth phase
- Complete cell culture medium
- Pipettor and sterile tips
- Serological pipettes
- Conical tubes

Procedure (Figure 7)

1. Turn the BioLevitator on and start the temperature and CO₂ regulation.
2. Wash the GEM with media to remove the storage buffer.
Refer to Protocol 1 for the detailed procedure.
3. Pipet 3 mL medium to a LeviTube and add 1 mL pre-washed GEM.
4. Place the LeviTube in the BioLevitator during the preparation of the cell suspension.
5. Prepare a single cell suspension containing 2 - 6 $\times 10^6$ cells in 6 mL medium and transfer the inoculum to the GEM / medium preparation in the LeviTube.
Use a single cell suspension for inoculation. Cell aggregates lead to heterogeneous loading.
6. Place the LeviTube in the BioLevitator and start the desired Experiment.
Refer to the BioLevitator User Manual (p/n 624206) for further information.
7. After inoculation, monitor cell loading to the GEM and GEM clumping. During culture, monitor growth and GEM clumping daily.
Refer to Figure 3 to identify the different stages of loading. The monitoring of BioLevitator cultures is described in Protocol 4.
8. At the end of the inoculation phase or the day after, add 40 mL medium to the LeviTube to bring the total culture volume to 50 mL.
Medium may be progressively added, if a particular cell type is sensitive to osmotic shock and tend to fall from the GEM upon medium addition.
9. Change up to 40 mL medium every 2 to 3 days.
The frequency and the extent of medium change will depend on the cell type, the cell density, and the culture medium. Adjustment of the medium replenishment scheme may be required to maximize final yields.

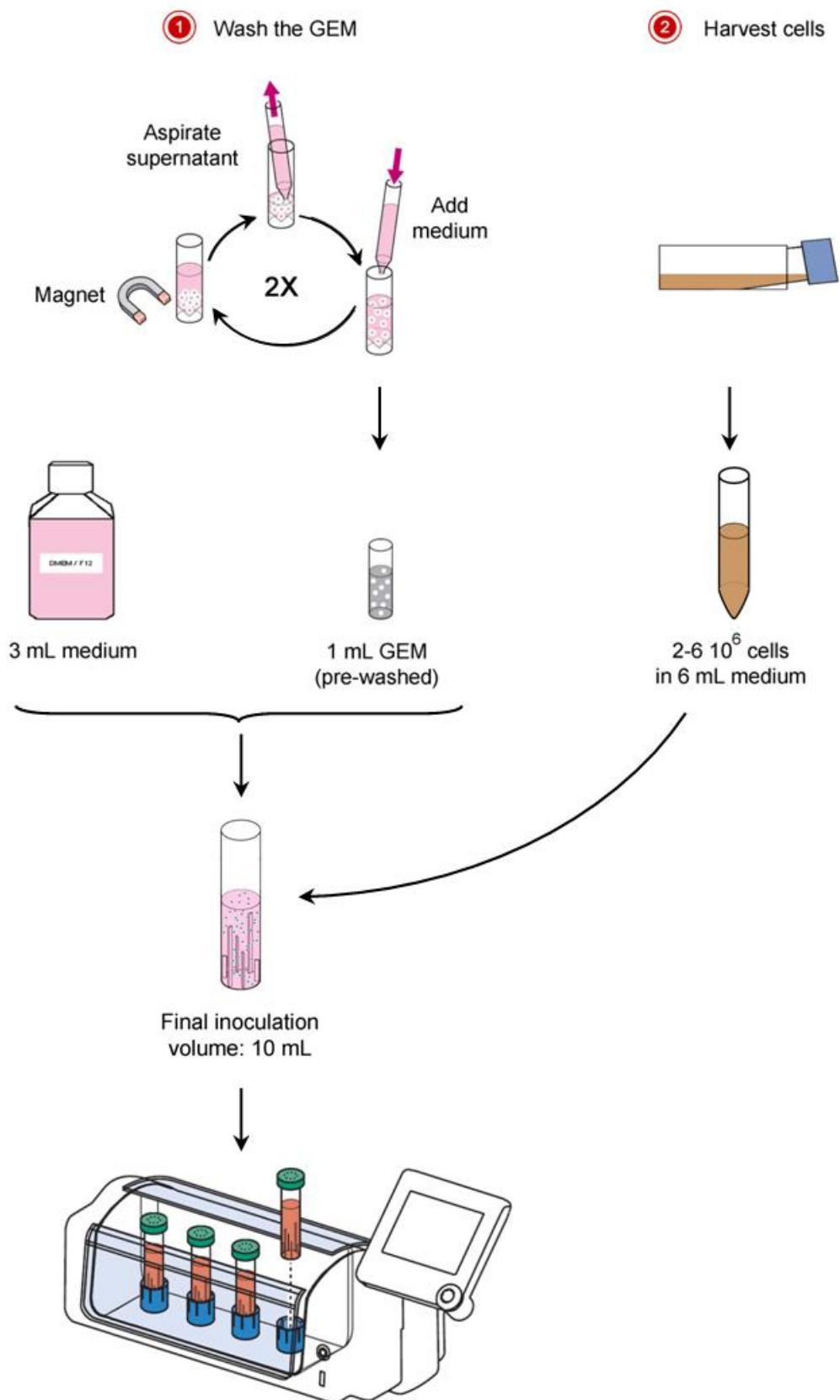


Figure 7: Inoculation workflow.

2.4 Protocol 4: Monitoring of BioLevitator Cultures

Daily monitoring of the culture is common practice, especially during the protocol optimization phase. Procedures for microscopic observation of cells on the GEM and cell counting are described below.

Materials

- 1.5 mL tube
- 96-well plate (flat bottom, optically clear)
- Pipettor and tips
- Ca²⁺ / Mg²⁺ free PBS
- Accutase (or alternative harvesting solutions)
- Hemocytometer

Procedure

1. Mix well the content of the LeviTube by pipetting. Take a 550 µL sample from the cell culture and place it in a 1.5 mL tube.

50 µL will be used for microscopic observation and 500 µL for cell counting.

Note: A 1 mL sample may be required for monitoring, if the amount of cells available for counting is too low.

2. Place 50 µL of the cell culture sample in a well of a 96-well plate and observe under the microscope.

The objective of the microscopic observation is to verify that the culture parameters set lead to good cell growth on the GEM while limiting clumping. You may use Table 4 to analyze the culture.

	Very low	Low	Medium	High	Very high
GEM with at least 1 cell	<input type="checkbox"/>				
Empty GEM	<input type="checkbox"/>				
GEM clumps	<input type="checkbox"/>				
Single cells in suspension	<input type="checkbox"/>				
Cell clumps in suspension	<input type="checkbox"/>				

Table 4: Aid to the microscopic observation of BioLevitator cultures.

Note: Additional staining of the nuclei with Hoechst stain facilitates observation of the cells on the GEM.

3. Use the Cube Magnet to pull down the cells on GEM from the remaining 500 µL sample, aspirate the culture medium and wash with 1 mL Ca²⁺ / Mg²⁺ free PBS.

4. Add 100 µL Accutase and use a pipette to mix.

5. Incubate until the GEM dissolve leaving behind a single cell suspension and partially dissolved GEM.

Visually monitor progress under the microscope to determine the time required for a particular cell type to detach from the GEM. Short incubation with Accutase will only partially dissolve the GEM, which limits the release of the para-magnetic particles. Trypsin with EDTA will dissolve the GEM completely, leaving behind a single cell suspension and the para-magnetic particles.

6. Use the Cube Magnet to remove the GEM remnants and count the cells with a hemocytometer.

2.5 Protocol 5: Harvesting a Cell Suspension from a BioLevitator Culture

Materials

- Serological pipettes
- Ca²⁺ / Mg²⁺ free PBS
- Accutase (or alternative harvesting solutions)
- Hemocytometer

Procedure (Figure 8)

1. Stop the running experiment and remove the LeviTube from the BioLevitator.
2. Pull the confluent GEM substrate to the bottom of the tube with the Cube Magnet and aspirate the culture medium.
3. Gently wash the GEM substrate with 10 mL of Ca²⁺ / Mg²⁺ free PBS.
4. Add 10 mL Accutase and gently mix the solution with a pipette.
5. Return the LeviTube to the BioLevitator and start the Harvesting protocol. Visually monitor progress under the microscope to determine the time required for a particular cell type to detach from the GEM (*Protocol duration*). Short incubation with Accutase will only partially dissolve the GEM, which limits the release of the para-magnetic particles. Trypsin with EDTA will dissolve the GEM completely, leaving behind a single cell suspension and the para-magnetic particles.

Parameter	Usual range
<i>Rotation period</i>	1 - 3 sec
<i>Rotation pause</i>	0 sec
<i>Rotation speed</i>	70 - 100 rpm
<i>Protocol duration</i>	5 - 30 min

Table 5: Harvesting parameters and suggested range.

6. Pull the remnants of the GEM substrate to the bottom of the tube using the Cube Magnet and transfer the cell suspension to a new 50 mL tube.
7. Take an aliquot of the cell suspension for cell counting.
Cells are ready for downstream assays or other applications.

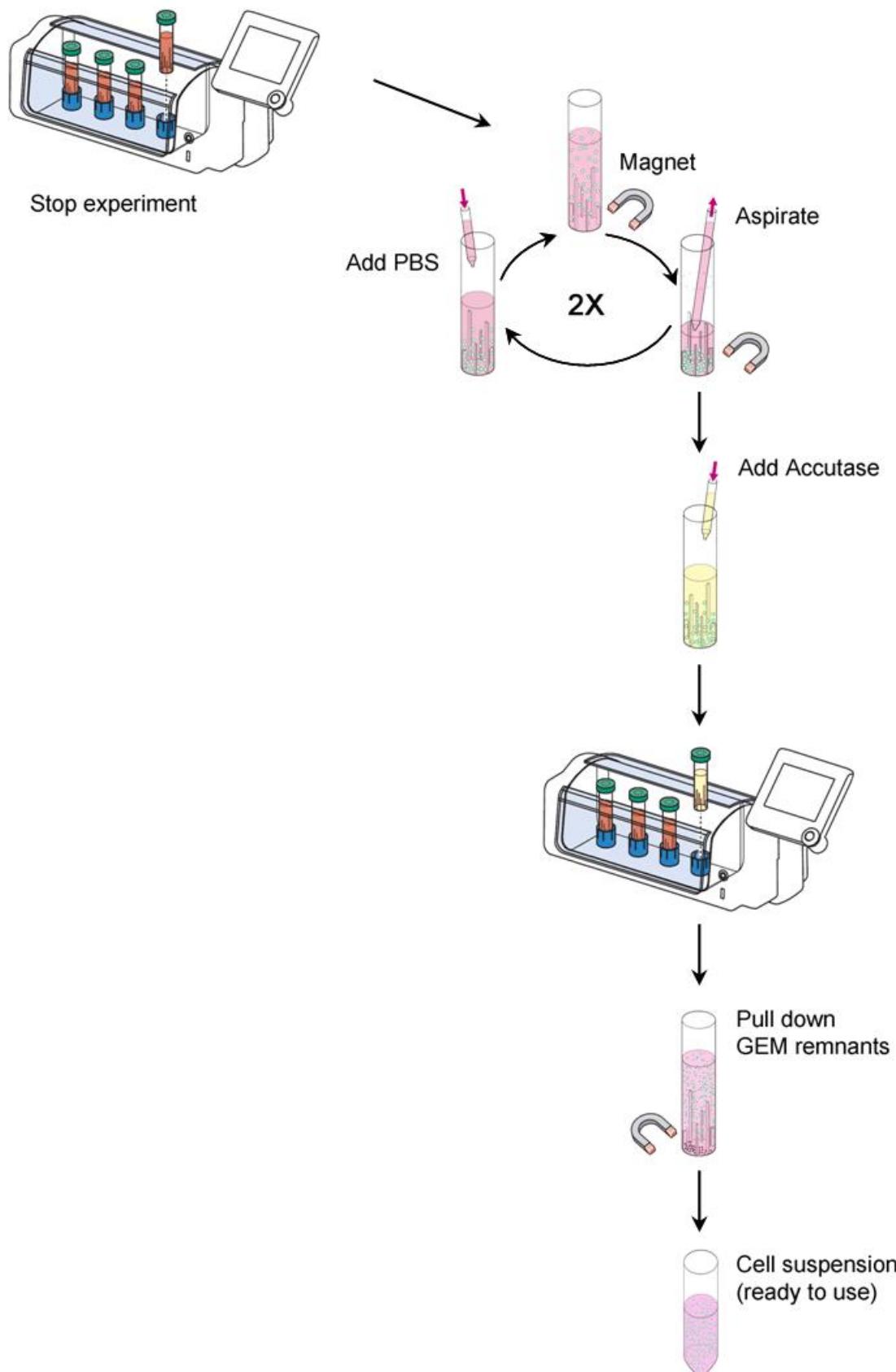


Figure 8: Workflow describing the harvesting of a cell suspension from a BioLevitator culture with Accutase.

2.6 Protocol 6: Preparing a GEM Suspension for Downstream Assays

Materials

- Serological pipettes
- Ca²⁺ / Mg²⁺ free PBS
- Accutase (or alternative harvesting solutions)
- Hemocytometer

Procedure

1. Stop the running experiment and remove the LeviTube from the BioLevitator.
2. Mix the content of the LeviTube by pipetting. Take a 500 µL sample from the cell culture and count the cells (see Protocol 4).
3. Pull the confluent GEM substrate to the bottom of the tube with the Cube Magnet and aspirate the culture medium.
4. Gently wash the GEM substrate with 10 mL of Ca²⁺ / Mg²⁺ free PBS. Repeat if necessary.

The cells on GEM are ready for downstream assays or other applications. Pipette the required volume of GEM suspension to obtain the desired number of cells per well.

3 TROUBLESHOOTING

3.1 Troubleshooting the Inoculation Phase

Observations	Optimization alternatives
1. Poor attachment of cells to the GEM. Many cells are in suspension. Some cells may form aggregates in suspension rather than loading on the GEM.	<ul style="list-style-type: none"> ▪ Only a few cells are visible on the GEM at the end of the inoculation phase. GEM are usually inoculated with only 8 - 15 cells per bead (. Hoechst staining facilitates the observation of cells on the GEM). ▪ Cell may have limited affinity for the GEM coating used. Cells have a rounded morphology and poor flattening. A better coating may be identified using the Adhesion Assay Kit (p/n GKT-5001). ▪ Increase <i>Agitation pause</i> and / or <i>Inoculation duration</i> to provide more time for the cells to load on the GEM. ▪ Reduce <i>Rotation speed</i>. A speed of 50 rpm is usually sufficient during inoculation. ▪ Ensure cells have been harvested at the optimum time and with optimized procedure. ▪ Optimize culture medium composition and volume. Change to a more enriched medium. Reduce initial culture volume.
2. Loading on the GEM is heterogeneous. Many GEM with no cells attached are observed.	<ul style="list-style-type: none"> ▪ Reduce <i>Agitation pause</i> to increase the frequency of homogenization during inoculation. ▪ Use a single cell suspension for inoculation. ▪ Check the cell to GEM ratio used for inoculation (inoculate 4 - 6 x10⁶ cells on 1 mL GEM).
3. GEM with cells attached form clumps (with at least 5 GEM per aggregate)	<ul style="list-style-type: none"> ▪ Reduce <i>Agitation pause</i>. Some cell types (e.g. some fibroblast cell lines) load with continuous homogenization, i.e. <i>Agitation pause</i> is 0 sec. ▪ Reduce <i>Inoculation duration</i>.

3.2 Troubleshooting the Culture Phase

Observations	Optimization alternatives
1. Cells detach from the GEM. Many cells are in suspension.	<ul style="list-style-type: none">▪ Some suspension cells (up to 10% of total cell count) are usually observed in normal culture, especially at the end of culture.▪ Increase <i>Rotation period</i>. and / or▪ Reduce <i>Rotation speed</i>.
2. GEM form clumps (with at least 5 GEM per aggregate).	<ul style="list-style-type: none">▪ Increase <i>Rotation speed</i>.▪ If clumping is already present at the end of the inoculation phase, optimize inoculation to reduce clumping.
3. Many empty GEM are observed.	<ul style="list-style-type: none">▪ Optimize inoculation to reduce loading heterogeneity.
4. Growth stops before confluence is reached.	<ul style="list-style-type: none">▪ Change culture medium.

3.3 Troubleshooting the Harvesting of Cells from the GEM

Observations	Optimisation alternatives
1. Many para-magnetic particles are present in the cell suspension.	Use Accutase instead of Trypsin with EDTA. This will limit the dissociation of the GEM and the release of para-magnetic particles.
2. Cells do not detach from the GEM.	<ul style="list-style-type: none"> ▪ Use an aliquot of the culture to optimize the harvesting conditions (amount of harvesting solution, incubation time). Visually monitor cell dissociation to determine the optimal harvesting conditions. ▪ Use bigger amounts of cell harvesting solution or incubate longer. ▪ Wash the cells on GEM with Ca^{2+} / Mg^{2+} free PBS prior to harvesting. ▪ Incubate in the BioLevitator using the Harvesting protocol.
3. Cells form aggregates in suspension.	<ul style="list-style-type: none"> ▪ Mix thoroughly the cell suspension during harvesting with a pipette to dissociate cell aggregates. ▪ Use Accumax instead of Accutase to reduce aggregates and obtain a single cell suspension.
4. GEM do not dissolve.	<ul style="list-style-type: none"> ▪ Short incubation time with Accutase may not dissolve the GEM. Use the Cube Magnet to pull down the GEM remnants and collect the cell suspension. This method limits the presence of para-magnetic particles in the cell suspension. ▪ Use Trypsin with EDTA to dissolve the GEM completely. Pull down the para-magnetic particles with the Cube Magnet and collect the cell suspension.
5. Cell viability is very low.	<ul style="list-style-type: none"> ▪ Reduce the amount of harvesting solution and the incubation time. ▪ Use a milder harvesting solution such as Accutase.

3.4 Getting Technical Assistance

If a problem persists even after you have attempted to correct it, contact your local support team (contact information at the back of this manual).

You may also contact HAMILTON Customer Support:



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